

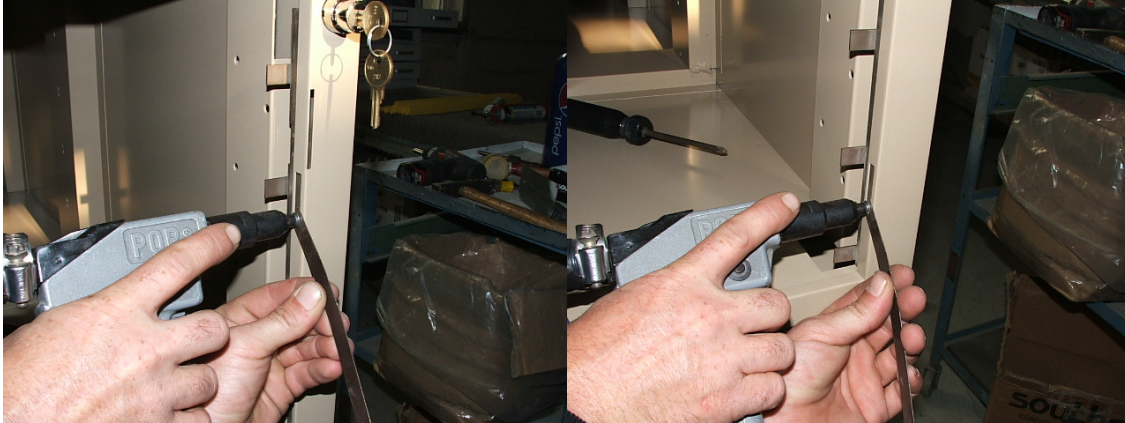
### Lock Bar installation instructions.

1. Mark the drawers in the order they are in the cabinet and then remove them by pulling them out until they stop then tilt them up at the front and continue to remove them.
2. On the right side of the cabinet mark the horizontal case channels of their order and then use a #10 drill bit to drill out the rivets (marked with a red dot in the image) attaching them to the side of the cabinet. Start at the top and work down.

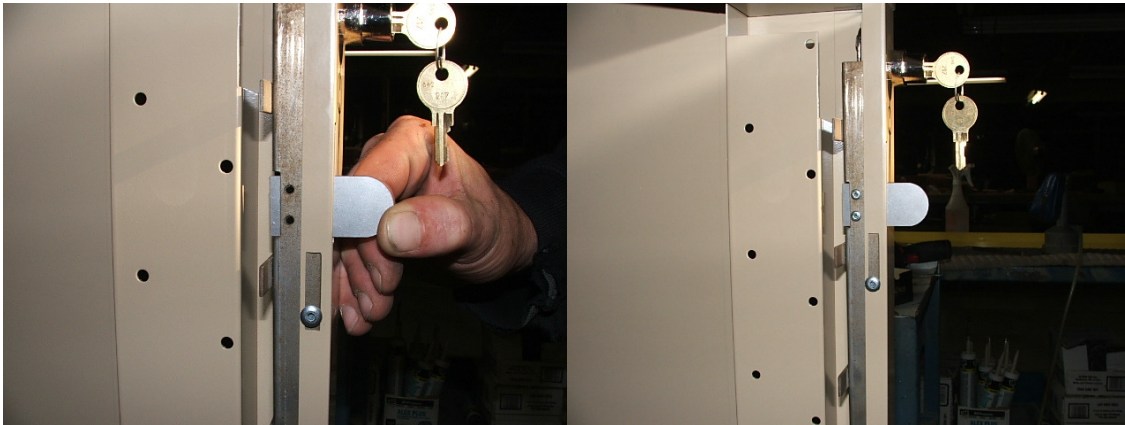


3. Remove the black lock plug from the front of the cabinet. Insert the lock into the hole from the rear, and start each of the screws. Make sure both screws are started before tightening completely.

4. Make sure the push lock is in the out, unlocked position. Place the lock bar into cabinet with the large diameter lock hole facing the front of the cabinet, and the tabs pointing towards the center of the front of the cabinet. Rivet the lock bar in place at the two rectangular slots on the side. Use the provided spacer whilst riveting which will allow the lock bar to move freely.



5. Insert the thumb latch into the thin, front slot of the cabinet and rivet the latch to the lock bar. The lock bar should slide up and down. Apply oil or other lubricant if needed.



6. Push the lock in and make sure it holds lock bar up. When unlocked the lock bar should fall to the down position on its own.
7. Rivet case channels back into place in the order they were removed, starting at bottom and working your way to the top. Rivet both front holes before moving to middle and back.
8. Insert drawers in the same order and fashion as they were removed.