

INSTRUCTIONS FOR STANDARD ALUMINUM FRAMED DISPLAY CASES

ON ALL FREE STANDING (NON-WALL MOUNTED) CASES, INSTALL THE FURNITURE TIPPING RESTRAINT (HH500) PER INSTRUCTIONS LOCATED ON THE KIT'S PACKAGING.

After unwrapping & removing the straps from the case, remove shelf wrap containing the shelves for the case from the skid.

- 1. Peel or cut off wide reinforced tape holding doors in position. Remove outer door by CENTERING, lifting up and swinging bottom outward. Remove inner door in the same manner.**
- 2. Place shelf brackets in slots of the metal standards on the desired location for each shelf. Using a hammer, tap them securing into position. (NOTE: The brackets are locked in place with a wedge-action. Tapping them on the top edge close to the support standard will close a small slot appearing at the top edge where the inserted bracket meets the face of the standard, indicating they are locked in place.) Avoid placing brackets over screws in the standards. Place two plastic shelf rests on each knife edge bracket to hold shelves, one with lip to rear and one with lip to front of bracket.**

For cases with half-length shelves, two half-length shelves may be positioned on common level using three brackets or one half-length shelf using two brackets.

- 3. Replace doors by reversing procedure in step #1. To assure action of door lock, check level of case in its installed location. This check is accomplished by closing each door so that is fully seated in the door tract at each end of the case; the visible vertical edges of each door at the center should now be parallel. If they are not, adjust levelers under case until done.**
- 4. Clear thoroughly the glass area to receive the door handles, centering them from top to bottom on the left edge of inside door and right edge of outside door. Close each door fully into frame groove. Strip paper from handle and press handle firmly onto the clean glass, using the frame to align handle. To secure a good initial bond, open door and hold hand on inside face of glass behind handle pressing handle against glass with other hand.**
- 5. After squaring the door frame by leveling case, lock doors. The action for this lock is a Z-bar which rises to lock and lowers to unlock. To remove the key in locked position, the doors must be tightly and squarely closed against the frame cushions in each end post taking any pressure off the Z-bar. If a door edge offers slight resistance to the Z-bar after leveling case, a modest pressure with the left hand on the door handle closing inside door and right thumb pressure closing outside door at lock point before turning key will relieve any pressure so that they key may be removed.**